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TECHNICAL SPECIFICATION

**Lo-VOC X-15 PVC
BONDING ADHESIVE**



TECHNICAL SPECIFICATION: Oatey Lo-VOC X-15 PVC Bonding Adhesive is formulated for use to join two sheets of PVC shower pan liner membrane together. X-15 Bonding Adhesive provides permanent, watertight seal to form larger membrane for use in tile shower or other concealed water-proofing applications.



PRECAUTIONS

Read all cautions carefully before using this product. DO NOT REUSE EMPTY CONTAINER. KEEP OUT OF REACH OF CHILDREN.

DANGER: EXTREMELY FLAMMABLE. VAPORS MAY CAUSE FLASH FIRES. MAY IRRITATE EYES AND SKIN. VAPOR HARMFUL. MAY IRRITATE RESPIRATORY TRACT AND CAUSE CENTRAL NERVOUS SYSTEM DEPRESSION. HARMFUL OR FATAL IF SWALLOWED.

May cause irritation to eyes, skin, and nose, throat, and respiratory tract. May cause coughing, sore throat, difficulty breathing, headache, dizziness, nausea. Long term repeated overexposures to solvents may cause damage to the brain, nervous system, reproductive system, respiratory system, mucous membranes, liver, and kidneys.

PHYSICAL/CHEMICAL PROPERTIES

Appearance Green Liquid
Viscosity Medium Body
Shelf Life 2 years from manufacture
Maximum VOC per SCAQMD 1168/316A or BAAQMD Method 40: 510 g/L

DIRECTIONS FOR USE

Read all directions carefully before using this product. Do not breathe vapors. Use only in well ventilated area. If forced air ventilation is used, be sure it does not cause a fire hazard from solvent vapors. If adequate ventilation cannot be provided, wear a NIOSH-approved respirator for organic solvents. Do not use or store near heat, sparks, or flames. Do not smoke, eat or drink when using. Do not take internally. Vapors may accumulate in low places and may ignite explosively. Store and use at temperatures between 40°F and 110°F. At temperatures outside of this range, special care must be taken to prepare good joints and prevent exposures to solvents. Stir or shake before using; if jelly-like, don't use. Keep container closed when not in use. Avoid eye and skin contact - wear safety glasses with side shields and wear rubber gloves. Do not thin.

COMMON APPLICATIONS

Oatey X-15 PVC Bonding Adhesive is formulated for use to join two sheets of PVC shower pan liner membrane together.

Consult Oatey Technical Department for applications not specifically referenced above.

FIRST AID: If swallowed, DO NOT INDUCE VOMITING. Drink water and call a doctor or poison control center immediately. This product may be aspirated into the lungs and cause chemical pneumonitis, a potentially fatal condition. If contact with eyes, flush with water for 15 minutes and seek medical attention if irritation persists. If contact with skin, flush with water and then use baby oil or Oatey Hand Cleaner to remove residue. If inhaled and ill feelings develop, get fresh air and obtain medical attention if ill feelings persist.

FIRE: Use dry chemical, foam, or carbon dioxide extinguisher. Water spray may be applied to reduce potential vapors or for cooling. Burning liquid extinguished with water will float and may re-ignite on surface of water.
SPILLS: Remove all sources of ignition and ventilate area. Personnel cleaning up the spill should wear appropriate personal protective equipment, including respirators if vapor concentrations are high.

Soak up spill with absorbent material. Put absorbent material in covered, labeled metal containers. Dispose of in accordance with local regulations.

For emergency first aid help call 1-877-740-5015. Refer to material safety data sheet for more information.

PRODUCT NUMBER	DESCRIPTION	PACK	CARTON WEIGHT
30812	16 oz. X-15 Solvent	6	6 lbs.